

SPIRO – SPIRO-SK

The SPIRO is RÖHM's high-precision keyless drill chuck design. It is accurate to 0.0019 T.I.R. This chuck's all metal construction is perfect when accuracy and reliability are required.



**High Precision
TIR .002"**

Features



Self-tightening for high clamping torque.
Jaws and bodies are hardened and ground.
Rapid clamping and releasing without using a wrench.

Design

Pointed shape of sleeve, high runout precision, wearing parts hardened.

Usage

The permanent, self-tightening action is perfect for use with the high speeds of drilling machines, machining centers and special drilling heads.

	Size	Jaw width	Mount	Id.-No.		External diameter	Length opened	Length closed	Weight approx. g		
 Type 134 Spiro	4	0-4	B 10	019800		28	48	53,3	140		
	4	0-4	J 1	019923		28	48	53,3	140		
	6	0-6,5	B 10	019816		35	62,5	68,6	315		
	6	0-6,5	B 12	019832		35	62,5	68,6	310		
	6	0-6,5	J 1	019926		35	62,5	68,6	310		
	8	0-8	B 12	019836		38	70,5	76,9	405		
	SK 8	0-8	B 12	388935		38	70	76,5	460		
	8	0-8	J 1	019930		38	70,5	76,9	420		
	10	0-10	B 12	019847		43	82,5	90,1	665		
	SK 10	0-10	B 12	388940		43	81	88,5	680		
 Type 133 Spiro SK	SK 10	0-10	B 16	388944		43	81	88,5	670		
	10	0-10	B 16	019864		43	82,5	90,1	650		
	10	0-10	J 2	019933		43	82,5	90,1	670		
	10	0-10	J 33	019937		43	83	90,6	655		
	SK 13 S	1-13	B 16	336844		43	92	100,3	1050		
	13	1-13	B 16	019868		50	94	102,5	995		
	13	1-13	J 2	019945		50	91,5	100	995		
	13	1-13	J 6	019953		50	94	102,5	980		
	16	3-16	B 16	019884		55	96,5	106,8	1260		
	16	3-16	B 18*	019900		55	96,5	106,8	1250		
	16	3-16	J 6	019961		55	96,5	106,8	1255		