

MAS

Multiple clamping system
variable, adapted for unit-by-unit expansion, modular system



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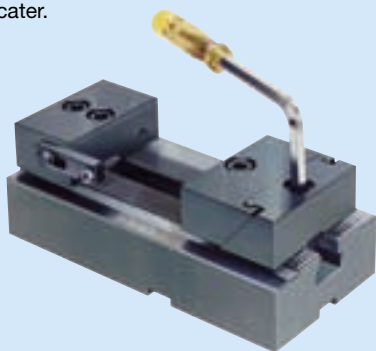
The MAS Multiple Clamping System permits a large variety of workpieces to be clamped on one pallet, one plate or one machine table.

The basic elements (clamping rail, jaws and base plate) are designed for highly versatile use and adaptation to different workpiece sizes. The clamping rail with jaws can also be mounted directly on a pallet to DIN 55201 or on a machine table.

Optimum utilization of the working range of the machine is achieved by mounting several clamping rails in the longitudinal or transverse direction. Serrations on the top face of the clamping rail assure absolutely safe and accurate fastening of the jaws. Jaw positions can be stored using the scale readings provided by a graduated rule on the clamping rail.

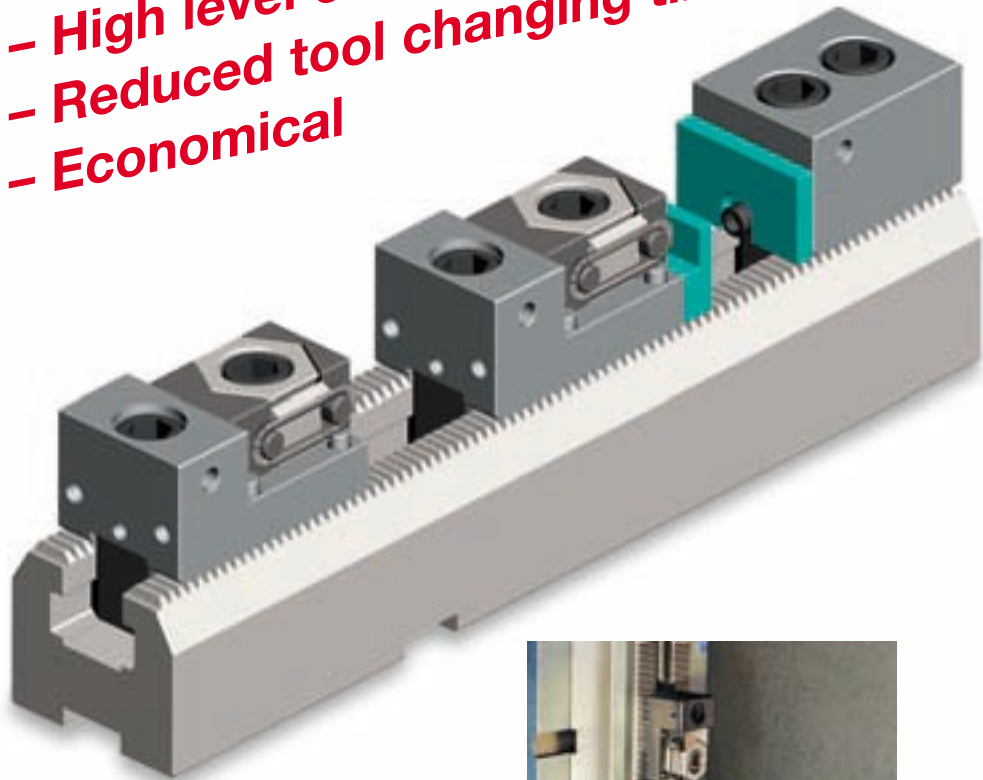
Profitable clamping package ready mounted for a good set-price

Permits a large variety of workpieces to be clamped on a pallet, on a plate or on a machine table. Containing clamping rail, intermediate jaw, locating jaw, Allen key (hexagon head socket wrench) and work locator.

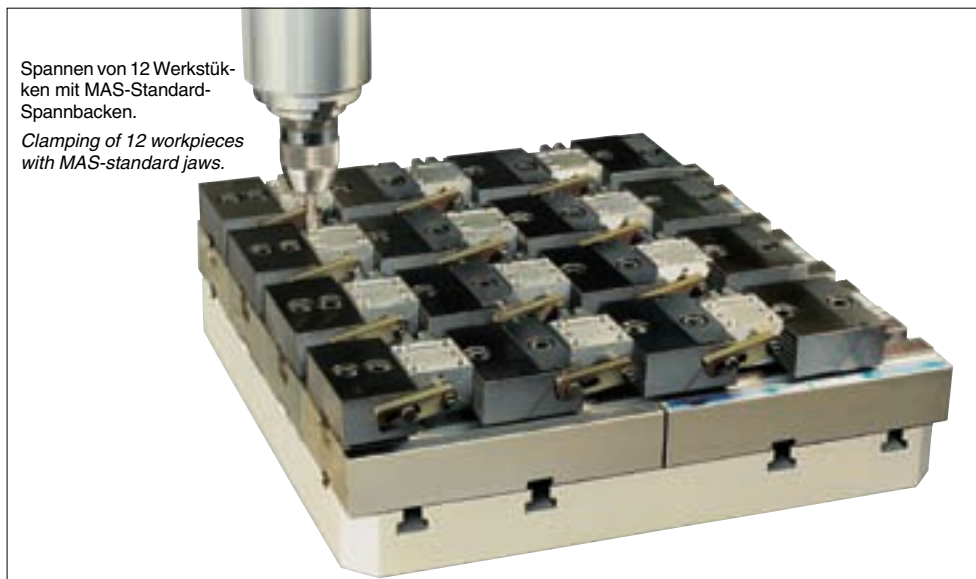


Size	250	315	400
Id.-No.	162261	162262	162263

- High level of machine utilization
- Reduced tool changing times
- Economical



Locating- and intermediate jaws (width 45 mm) are specially designed for 3-side machining of small, narrow workpieces.



Spannen von 12 Werkstücken mit MAS-Standard-Spannbacken.

Clamping of 12 workpieces with MAS-standard jaws.