

Size	scroll		driving pinion		pinion holder screw	
	Id.-No.		Id.-No.		Id.-No.	
74	102521		102522		102523	
80	102183		102184		102185	
85	102183		113198		102185	
100	101754		101755		100305	
110	112660		112662		100305	
125	101721		101722		100305	
140	105827		105828		100305	
160	100303		100304		100305	
200	100003		100005		100006	
230	131954		119256		100006	
250	100203		100204		100006	
270	100203		112267		100006	
315	101552		101553		101554	
350	105228		105229		102499	
400	102497		102498		102499	
500	103298		116695		103300	
630	103121		117395		103300	

Size	square * hexagon	length L	standard key		safety key		elongated safety key	
			Id.-No.		Id.-No.	Länge L	Id.-No.	Länge L
74	6*		006325		-			
80/85	6	62	107426		154370	110		
100/110	8	75	107427		154371	130		
125/140	9	80	107428		154372	130	154683	170
160	10	90	107429		154373	160	154685	180
200/230	11	100	107430		154374	160	154687	200
250/270	12	100	107431		154375	160	154689	200
315	14	110	107432		154376	200	154695	250
350	14	140	107433		154377	200		
400	17	140	107434		154378	250		
500/630	19	150	107435		154379	250		

Tool group 09

Precision

RÖHM-Lathe chucks for measuring and inspection works

On measuring machines, our chucks are used for clamping various workpieces. Ideal because of the shallow design and the quick and easy clamping possibilities – especially the lever scroll chucks KRF.

