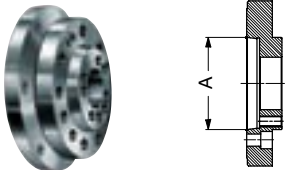
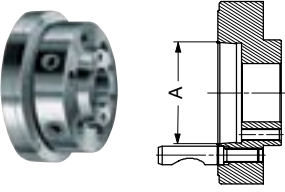


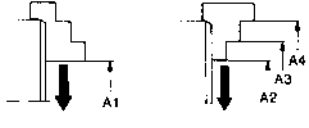
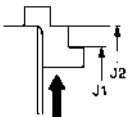
Short taper mount ASA B 5.9 A1-A2 - all-steel design

	Spindle Nose	"A" Dia.	5"	6 1/4"	8 1/4"	10"	12 1/2"
	A-5	3.25		158136	158138	158140	158143
	A-6	4.19		158137	158139	158141	158144
	A-8	5.50				158142	158145

Camlock mount ASA B 5.9 D1 - all-steel design

	Spindle Nose	"A" Dia.	5"	6 1/4"	8 1/4"	10"	12 1/2"
	D-3	2.13	158146				
	D-4	2.50	158147	158148	158151		
	D-5	3.25		158149	158152	158155	
	D-6	4.19		158150	158153	158156	158158
	D-8	5.50			158154	158157	158159
	D-11	7.75					158160

Chucking capacities with stepped jaws (approximate values)


External chucking 	Size	127	160	210	250	315
	A1	3-53	3-72	4-100	5-122	6-135
	A2	3-53	3-72	4-100	5-122	6-135
	A3	39-89	47-116	56-152	73-190	96-225
	A4	75-125	91-160	104-200	131-250	186-315
	Max. swing diameter	157	194	238	302	395
Jaw movement	25	34	48	58	64	
Internal chucking 	Size	127	160	210	250	315
	J1	37-87	39-107	44-140	59-165	96-224
	J2	73-123	83-152	92-186	119-236	186-305
	Do not exceed maximum chucking ranges.					

Jaw cutting attachment BAV,

for three-jaw chucks, for turning unhardened jaws and grinding hardened jaws, with reversible and stepless adjustable setting jaws



The BAV cutting attachment is mainly used for turning the **inside** and **outside** diameters of soft jaws on 3-jaw chucks.

	Size	Id.-No.	mainly with chucks up to Ø	weight ca. kg				
	0 ¹⁾	220206	125	1,6				
	1	220207	200	3,4				
	2	220208	250	5				
	3	220209	250	5,7				
	4	220210	315	6,9				
	5	220211	400	8,5				
	1) light-duty design							
	Size	outer Ø	inner Ø	overhang distance		B	screw head Ø	thread
				Ø J	Ø A		D ²⁾	
	0	153	110	50-115	150-215	20	8,5	M5
1	176	110	35-125	170-260	31	13	M8	
2	215	135	70-140	215-285	31	13	M8	
3	244	162	100-175	240-315	31	13	M8	
4	290	208	145-215	290-360	31	13	M8	
5	342	260	160-270	330-440	31	16	M10	