

Comparison chart:

Model No.	Id.-No.	RÖHM Capacity inch	Mount	Key	JACOBS			
					Model	Part No.	Capacity Inch	Key
R0-0	666562	1/64-5/32	J0	S7	0	6200	0-5/32	K0
R1-1	666537	1/64-1/4	J1	S8	1A	6206	0-1/4	K1
R1-38TH	666563	1/64-1/4	3/8-24	S8	7BA-3/8	6255	0-1/4	K7
R1-12TH	666564	1/64-1/4	1/2-20	S8	7B-1/2		0-1/4	K7
R8-1	666539	1/32-3/8	J1	S8	31-01	14697	0-3/8	K30
R8-38TH	666565	1/32-3/8	3/8-24	S8	31BA 3/8	14695	0-3/8	K30
R8-12TH	666566	1/32-3/8	1/2-20	S8	31BA 1/2	14701	0-3/8	K30
R2-2	666567	1/32-3/8	J2	S9	2A	6214	0-3/8	K2
R2-33	666568	1/32-3/8	J33	S9				
R2-38TH	666569	1/32-3/8	3/8-24	S9	2BA 3/8	6219	0-3/8	K2
R2-12TH	666570	1/32-3/8	1/2-20	S9	32BA 1/2	8859	0-3/8	K32
R3-2	666571	1/16-1/2	J2	S9	34-02	14442	0-1/2	K3
R3-33	666572	1/16-1/2	J33	S9	33	6279	1/16-1/2	K32
R3-6	666573	1/16-1/2	J6	S9	34-06	6295	0-1/2	K3
R3-38TH	666574	1/16-1/2	3/8-24	S9	33BA 3/8	6283	1/16-1/2	K32
R3-12TH	666575	1/16-1/2	1/2-20	S9	33BA 1/2	6287	1/16-1/2	K32
R3-58TH	666576	1/16-1/2	5/8-16	S9	33BA 5/8	6289	1/16-1/2	K32
R4-58TH	666578	1/8-5/8	5/8-16	S10	3B 5/8	6232	1/8-5/8	K3
R4-3	666579	1/32-5/8	J3	S10	3A	6223	1/8-5/8	K3
R5-3	091443	3/16-3/4	J3	S13	36	6309		K4
R5-4	081284	3/16-3/4	J4	S13				
R6-5	201020	3/16-1 1/32	J5	S13				

TH = Through hole. Key-type drill chucks with B-type DIN taper are available upon request, with plain sleeve are deliverable until inventory is depleted.

Ball Bearing Key Type



High clamping power for heavy duty industrial use.


Until now when you needed a ball bearing chuck for heavy duty drilling, there wasn't much choice. But now you can get RÖHM reliability and precision-engineered quality, at a realistic RÖHM price. Designed for those extra heavy, close tolerance jobs where you need the extra tightening power only a ball-bearing chuck can give you.

Special features


Body and key holes hardened.

Jaws induction hardened.

Direct power-transmission - gear and scroll combined in one. Vibration free. Accurate and true. Easy and smooth jaw movement. Safe and dependable tool holding. Long life.

Model No.	Id.-No.	Capacity		Mount	Key	Length		Outer Diameter mm	Net Weight App. kg	
		inch	mm			Open mm	Closed mm			
	BB13-3	215000	1/32-1/2	1-13	J3	S10	79	98	57	0.900
	BB16-3	215001	1/32-5/8	1-16	J3	S10	80	100	62	1.130
	BB20-4	215002	3/16-3/4	5-20	J4	S13	97	118	71	1.930
	BB26-5	215003	3/16-1 1/32	5-26	J5	S13	120	147	79	2.950

Keys

Model	Id.-No.	Net Weight App. kg	Model	Id.-No.	Jacobs Equiv.	Net Weight App. kg	
							
	S2	026412	0.065	S8	228693	K30	0.040
	S2A	205989	0.050	S9	500516	K32	0.080
	S2AT	309380	0.050	S10	228695	K3	0.085
	S2AG	353703	0.050	S13	068007	K4	0.165
	S3	025835	0.100	S14	307319	KG	0.030
	S3T	309382	0.090	S17	500511	K2	0.065
	S4	025839	0.115	S18	096618	K7	0.040
				S19	212057	KK	0.090